Safety Attribute Inspection (SAI) Data Collection Tool 1.3.20 Engine Condition Monitoring (AW)

ELEMENT SUMMARY INFORMATION

Purpose of This Element (Certificate Holder's responsibility):

• To provide an Engine Condition Monitoring program that includes a system for data collection and analysis that ensures timely analysis and correction of engine problems.

Objective (FAA oversight responsibility):

- To determine if the Certificate Holder's Engine Condition Monitoring program meets all applicable CFR regulatory requirements and FAA policy/guidance material.
- To determine if the Certificate Holder's Engine Condition Monitoring program incorporates the System Safety Attributes.
- To identify any shortfalls in the Certificate Holder's Engine Condition Monitoring program.

SUPPLEMENTAL INFORMATION

Specific Regulatory Requirement(s) (SRRs):

• SRRs:

121.135(a)(1)

121.135(b)(1)

121.135(b)(2)

D086

Related CFR(s) & FAA Policy/Guidance:

- Related CFRs: Intentionally left blank
- FAA Policy/Guidance:
 FAA Order 8300.10 Volume 2 Chapter 82

HBAW 95-6A

Advisory Circular 25-13

Advisory Circular 120-42A

SAI SECTION 1 - PROCEDURES ATTRIBUTE

Objective: Procedures, instructions and information contained in Certificate Holder's manual are documented methods for accomplishing a process. Policies contained in the Certificate Holder's manual should establish the Certificate Holder's compliance posture. Policies may not be stand—alone statements but may be imbedded within procedures, instructions or information regarding a particular regulatory requirement. The questions in this section of the data collection tool are designed to assist the inspector in determining if the Certificate Holder's manual has documented or prescribed methods of accomplishing the process requirements that provide answers to the associated who, what, when, where and how type questions. This section of the data collection tool contains policy questions, procedural questions and instructional or informational questions pertaining to various types of Certificate Holder requirements such as actions, prohibitions or resources (i.e., personnel, facilities, equipment, technical data, etc.).

	rmational questions pertaining to various types of Certificate Holder requireme ons, prohibitions or resources (i.e., personnel, facilities, equipment, technical o	
Tas	<u> </u>	· ,
	To meet this objective, the inspector must accomplish the following tasks:	
1	Review the information listed in the Supplemental Information section of this tool.	data collection
2	Review the duties and responsibilities for management and other personnel in Certificate Holder who accomplish the Engine Condition Monitoring program.	dentified by the
3	Review the Certificate Holder's Manual to ensure that it contains policies, pro instructions and information necessary for the Engine Condition Monitoring process.	•
Que	estions	
	To meet this objective, the inspector must answer the following questions:	
1	Does the Certificate Holder's manual content meet the specific regulatory and requirements for an Engine Condition Monitoring program:	FAA policy
1.1	Does the Certificate Holder's manual contain general policies for the Engine Condition Monitoring program? SRRs: 121.135(b)(1); D086 Related CFRs: Intentionally left blank	☐ Yes ☐ No, Explain
	 Related Design JTIs: Check that the Certificate Holder's manual includes a general policy regarding the requirement that they are primarily responsible for the airworthiness of its aircraft engines, and parts thereof. Sources: 121.363(a)(1); 121.135(b)(1) Interfaces: 1.1.1-aw; 1.2.3-aw; 1.2.4-aw; 1.3.1-aw; 1.3.11-aw; 1.3.14-aw; 1.3.15-aw; 1.3.2-aw; 1.3.23-aw; 1.3.9-aw; 2.1.1-aw; 2.1.1-op; 2.1.2-aw; 2.1.2-op; 2.1.3-aw; 2.1.3-op; 2.1.4-aw; 2.1.4-op; 4.2.1-aw 	
1.2	Does the Certificate Holder's manual contain the duties and responsibilities for personnel who will accomplish the Engine Condition Monitoring program? SRRs: 121.135(b)(2)	☐ Yes ☐ No, Explain
1.3	Does the Certificate Holder's manual include instructions and information for personnel to meet the requirements of the Engine Condition Monitoring program? SRRs: 121 135(a)(1)	☐ Yes ☐ No, Explain

	Does the Certificate Holder's Engine Condition Monitoring program comply with guidance contained FAA Order 8300.10?	☐ Yes ☐ No, Explain
	 Check that the Certificate Holder's Maintenance Program for Aircraft Engines, including Leased Engines, includes detailed procedures for the engine condition monitoring (ECM) program which should provide for a system for data collection and analysis that ensures timely analysis and correction of engine problems. Sources: HBAW 96–06A Paragraph 5.M; ; 8300.10 Volume 2; Chapter 82 Section 1 Paragraph 5 (c) Interfaces: 1.1.1–aw; 1.2.3–aw; 1.2.4–aw; 1.3.1–aw; 1.3.11–aw; 1.3.14–aw; 1.3.15–aw; 1.3.2–aw; 1.3.23–aw; 1.3.9–aw; 2.1.1–aw; 2.1.4–op; 2.1.2–aw; 2.1.2–op; 2.1.3–aw; 2.1.3–op; 2.1.4–aw; 2.1.4–op; 4.2.1–aw Check that the Certificate Holder's Maintenance Program for Aircraft Engines, including Leased Engines, includes detailed procedures for the engine condition monitoring (ECM) which should be designed to prevent in–flight shutdowns of powerplant systems. Sources: HBAW 96–06A Paragraph 5.M; ; 8300.10 Volume 2; Chapter 82 Section 1 Paragraph 5 (c) Interfaces: 1.1.1–aw; 1.2.3–aw; 1.2.4–aw; 1.3.1–aw; 1.3.11–aw; 1.3.14–aw; 1.3.15–aw; 1.3.2–aw; 1.3.2a–aw; 1.3.9–aw; 2.1.1–aw; 2.1.1–op; 2.1.2–aw; 2.1.2-op; 2.1.3–aw; 2.1.3–op; 2.1.4–aw; 	
	 Check that the Certificate Holder's Maintenance Program for Aircraft Engines, including Leased Engines, includes detailed procedures for the engine condition monitoring (ECM) to include scope of program (e.g., data collection and analysis). Sources: HBAW 96–06A Paragraph 5.M; ; 8300.10 Volume 2; Chapter 82 Section 2 Paragraph 5 B (2) Interfaces: 1.1.1-aw; 1.2.3-aw; 1.2.4-aw; 1.3.1-aw; 1.3.11-aw; 1.3.14-aw; 1.3.15-aw; 1.3.2-aw; 1.3.2a-aw; 1.3.9-aw; 2.1.1-aw; 2.1.1-op; 2.1.2-aw; 2.1.2-op; 2.1.3-aw; 2.1.3-op; 2.1.4-aw; 2.1.4-op; 4.2.1-aw Check that the Certificate Holder's Maintenance Program for Aircraft Engines, including Leased Engines, includes detailed procedures for the engine condition monitoring (ECM) to include notification procedures for deterioration. Sources: HBAW 96–06A Paragraph 5 B (2) Interfaces: 1.1.1-aw; 1.2.3-aw; 1.2.4-aw; 1.3.1-aw; 1.3.11-aw; 1.3.14-aw; 1.3.15-aw; 1.3.2-aw; 1.3.2-aw; 1.3.9-aw; 2.1.1-aw; 2.1.2-op; 2.1.2-aw; 2.1.2-op; 2.1.3-ay; 2.1.3-op; 2.1.4-aw; 2.1.4-op; 4.2.1-aw Check that the Certificate Holder's Maintenance Program for Aircraft Engines, including Leased Engines, includes detailed procedures for the engine condition monitoring (ECM) to include deterioration monitoring limits for internal engine parts. Sources: HBAW 96–06A Paragraph 5 M: 8300 10 Volume 2: 	

	Chapter 82 Section 2 Paragraph 5 B (2) Interfaces: 1.1.1-aw; 1.2.3-aw; 1.2.4-aw; 1.3.1-aw; 1.3.11-aw; 1.3.14-aw; 1.3.15-aw; 1.3.2-aw; 1.3.23-aw; 1.3.9-aw; 2.1.1-aw; 2.1.1-op; 2.1.2-aw; 2.1.2-op; 2.1.3-aw; 2.1.3-op; 2.1.4-aw; 2.1.4-op; 4.2.1-aw	
1.5	Does the Certificate Holder's Engine Condition Monitoring program comply with guidance contained in HBAW 95–06A?	☐ Yes ☐ No, Explain
	 Related Design JTIs: Check that the Certificate Holder's Maintenance Programs for "on wing" and "off wing" maintenance for Aircraft Engines, including Leased Engines, includes detailed procedures for the engine condition monitoring (ECM) including monitoring of mechanical performance. Sources: HBAW 96–06A Paragraph 5.M; ; HBAW 95–6A Paragraph 5 Interfaces: 1.1.1–aw; 1.2.3–aw; 1.2.4–aw; 1.3.1–aw; 1.3.11–aw; 1.3.14–aw; 1.3.15–aw; 1.3.2–aw; 1.3.23–aw; 1.3.9–aw; 2.1.1–aw; 2.1.1–op; 2.1.2–aw; 2.1.2–op; 2.1.3–aw; 2.1.3–op; 2.1.4–aw; 2.1.4–op; 4.2.1–aw Check that the Certificate Holder's Maintenance Programs for "on wing" 	
	and "off wing" maintenance for Aircraft Engines, including Leased Engines, includes detailed procedures for the engine condition monitoring (ECM) including analyzing mechanical performance. Sources: HBAW 96–06A Paragraph 5.M; ; HBAW 95–06A Paragraph 5 Interfaces: 1.1.1–aw; 1.2.3–aw; 1.2.4–aw; 1.3.1–aw; 1.3.11–aw; 1.3.14–aw; 1.3.15–aw; 1.3.2–aw; 1.3.23–aw; 1.3.9–aw; 2.1.1–aw; 2.1.1–op; 2.1.2–aw; 2.1.2–op; 2.1.3–aw; 2.1.3–op; 2.1.4–aw; 2.1.4–op; 4.2.1–aw	
	• Check that the Certificate Holder's Maintenance Programs for "on wing" and "off wing" maintenance for Aircraft Engines, including Leased Engines, includes detailed procedures for the engine condition monitoring (ECM) which must control the reliability of systems or equipment based on knowledge gained by analysis of failures or other indications of deterioration. Sources: HBAW 96–06A Paragraph 5.M; ; 8300.10 Volume 2; Chapter 66; Section 1 Paragraph 7 A (3) Interfaces: 1.1.1-aw; 1.2.3-aw; 1.2.4-aw; 1.3.1-aw; 1.3.11-aw; 1.3.14-aw; 1.3.15-aw; 1.3.2-aw; 1.3.23-aw; 1.3.9-aw; 2.1.1-aw; 2.1.1-op; 2.1.2-aw; 2.1.2-op; 2.1.3-aw; 2.1.3-op; 2.1.4-aw; 2.1.4-op;	
1.6	4.2.1–aw Does the Certificate Holder's Engine Condition Monitoring program comply with guidance contained in Advisory Circular 25–13?	☐ Yes ☐ No, Explain
	 Related Design JTIs: Check that the Certificate Holder's Maintenance Programs for "on wing" and "off wing" maintenance for Aircraft Engines, including Leased Engines, includes detailed procedures for the engine condition monitoring (ECM) including conducting periodic takeoff demonstrations using the airplane's takeoff thrust setting. Sources: HBAW 96–06A Paragraph 5.M; ; AC 25–13 5 e. Interfaces: 1.1.1-aw; 1.2.3-aw; 1.2.4-aw; 1.3.1-aw; 1.3.11-aw; 1.3.14-aw; 1.3.15-aw; 1.3.2-aw; 1.3.23-aw; 1.3.9-aw; 	Tro, Explain

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2.1.1-aw; 2.1.1-op; 2.1.2-aw; 2.1.2-op; 2.1.3-aw; 2.1.3-op;
      2.1.4-aw; 2.1.4-op; 4.2.1-aw
    • Check that the Certificate Holder's Maintenance Programs for "on
      wing" and "off wing" maintenance for Aircraft Engines, including
      Leased Engines, includes detailed procedures for the engine
      condition monitoring (ECM) including periodic takeoff
      demonstrations events being logged in the airplane's permanent
      records.
      Sources: HBAW 96-06A Paragraph 5.M; ; AC 25-13 5 e.
      Interfaces: 1.1.1-aw; 1.2.3-aw; 1.2.4-aw; 1.3.1-aw; 1.3.11-aw;
      1.3.14-aw; 1.3.15-aw; 1.3.2-aw; 1.3.23-aw; 1.3.9-aw;
      2.1.1-aw; 2.1.1-op; 2.1.2-aw; 2.1.2-op; 2.1.3-aw; 2.1.3-op;
      2.1.4-aw; 2.1.4-op; 4.2.1-aw

    Check that the Certificate Holder's Maintenance Programs for "on

      wing" and "off wing" maintenance for Aircraft Engines, including
      Leased Engines, includes detailed procedures for the engine
      condition monitoring (ECM) including extending the time intervals
      between takeoff demonstrations if an approved engine
      maintenance procedure or an approved engine condition
      monitoring program is used.
      Sources: HBAW 96-06A Paragraph 5.M; ; AC 25-13 5 e.
      Interfaces: 1.1.1-aw; 1.2.3-aw; 1.2.4-aw; 1.3.1-aw; 1.3.11-aw;
      1.3.14-aw; 1.3.15-aw; 1.3.2-aw; 1.3.23-aw; 1.3.9-aw;
      2.1.1-aw; 2.1.1-op; 2.1.2-aw; 2.1.2-op; 2.1.3-aw; 2.1.3-op;
      2.1.4-aw; 2.1.4-op; 4.2.1-aw
1.7 If applicable, does the Certificate Holder's Engine Condition Monitoring
                                                                              □ Yes
    program comply with guidance contained in Advisory Circular 120–42A;
                                                                              ☐ No, Explain
    Extended Range Operations with Two Engine Airplanes (ETOPS)?
                                                                              □ Not
    Related Design JTIs:
                                                                                Applicable

    Check that the Certificate Holder's Extended Range Operations with

      Two-Engine Airplanes (ETOPS) Maintenance Programs for "on wing" and
      "off wing" maintenance for Aircraft Engines, including Leased Engines,
      includes detailed procedures for the engine condition monitoring (ECM)
      which should describe the parameters to be monitored.
      Sources: HBAW 96-06A Paragraph 5.M; ; AC 120-42A; APPENDIX 4.
      75, 120, and 180 MIN. ETOPS; MAINTENANCE REQUIREMENTS (5)
      Interfaces: 1.1.1-aw; 1.2.3-aw; 1.2.4-aw; 1.3.1-aw; 1.3.11-aw;
      1.3.14-aw; 1.3.15-aw; 1.3.2-aw; 1.3.23-aw; 1.3.9-aw; 2.1.1-aw;
      2.1.1-op; 2.1.2-aw; 2.1.2-op; 2.1.3-aw; 2.1.3-op; 2.1.4-aw; 2.1.4-op;
      4.2.1-aw

    Check that the Certificate Holder's Extended Range Operations with

      Two-Engine Airplanes (ETOPS) Maintenance Programs for "on wing" and
      "off wing" maintenance for Aircraft Engines, including Leased Engines,
      includes detailed procedures for the engine condition monitoring (ECM)
      which should describe the method of data collection.
      Sources: HBAW 96-06A Paragraph 5.M;; AC 120-42A; APPENDIX 4.
      75, 120, and 180 MIN. ETOPS; MAINTENANCE REQUIREMENTS (5)
      Interfaces: 1.1.1-aw; 1.2.3-aw; 1.2.4-aw; 1.3.1-aw; 1.3.11-aw;
      1.3.14-aw; 1.3.15-aw; 1.3.2-aw; 1.3.23-aw; 1.3.9-aw; 2.1.1-aw;
      2.1.1-op; 2.1.2-aw; 2.1.2-op; 2.1.3-aw; 2.1.3-op; 2.1.4-aw; 2.1.4-op;
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4.2.1-aw

- Check that the Certificate Holder's Extended Range Operations with Two-Engine Airplanes (ETOPS) Maintenance Programs for "on wing" and "off wing" maintenance for Aircraft Engines, including Leased Engines, includes detailed procedures for the engine condition monitoring (ECM) which should describe the corrective action process.
 Sources: HBAW 96-06A Paragraph 5.M;; AC 120-42A; APPENDIX 4. 75, 120, and 180 MIN. ETOPS; MAINTENANCE REQUIREMENTS (5) Interfaces: 1.1.1-aw; 1.2.3-aw; 1.2.4-aw; 1.3.1-aw; 1.3.11-aw; 1.3.14-aw; 1.3.15-aw; 1.3.2-aw; 1.3.23-aw; 1.3.9-aw; 2.1.1-aw; 2.1.1-aw; 2.1.1-aw; 2.1.2-aw; 2.1.2-op; 2.1.3-aw; 2.1.3-op; 2.1.4-aw; 2.1.4-op; 4.2.1-aw
- Check that the Certificate Holder's Extended Range Operations with Two-Engine Airplanes (ETOPS) Maintenance Programs for "on wing" and "off wing" maintenance for Aircraft Engines, including Leased Engines, includes detailed procedures for the engine condition monitoring (ECM) which should reflect the manufacturers instructions and industry practice. Sources: HBAW 96-06A Paragraph 5.M; ; AC 120-42A; APPENDIX 4. 75, 120, and 180 MIN. ETOPS; MAINTENANCE REQUIREMENTS (5) Interfaces: 1.1.1-aw; 1.2.3-aw; 1.2.4-aw; 1.3.1-aw; 1.3.11-aw; 1.3.14-aw; 1.3.15-aw; 1.3.2-aw; 1.3.23-aw; 1.3.9-aw; 2.1.1-aw; 2.1.1-op; 2.1.2-aw; 2.1.2-op; 2.1.3-aw; 2.1.3-op; 2.1.4-aw; 2.1.4-op; 4.2.1-aw
- Check that the Certificate Holder's Extended Range Operations with Two–Engine Airplanes (ETOPS) Maintenance Programs for "on wing" and "off wing" maintenance for Aircraft Engines, including Leased Engines, includes detailed procedures for the engine condition monitoring (ECM) which will be used to detect deterioration at an early stage to allow for corrective action before safe operation is effected.
 Sources: HBAW 96–06A Paragraph 5.M; ; AC 120–42A; APPENDIX 4. 75, 120, and 180 MIN. ETOPS; MAINTENANCE REQUIREMENTS (5) Interfaces: 1.1.1–aw; 1.2.3–aw; 1.2.4–aw; 1.3.11–aw; 1.3.11–aw; 1.3.14–aw; 1.3.15–aw; 1.3.2–aw; 1.3.23–aw; 1.3.9–aw; 2.1.1–aw; 2.1.1–op; 2.1.2–aw; 2.1.2–op; 2.1.3–aw; 2.1.3–op; 2.1.4–aw; 2.1.4–op; 4.2.1–aw
- Check that the Certificate Holder's Extended Range Operations with Two-Engine Airplanes (ETOPS) Maintenance Programs for "on wing" and "off wing" maintenance for Aircraft Engines, including Leased Engines system, includes detailed procedures for the engine condition monitoring (ECM) for maintaining engine limit margins so that a prolonged single-engine diversion may be conducted without exceeding approved engine limits (i.e., rotor speeds, exhaust gas temperatures) at all approved power levels and expected environmental conditions.
 Sources: HBAW 96-06A Paragraph 5.M; ; AC 120-42A; APPENDIX 4. 75, 120, and 180 MIN. ETOPS; MAINTENANCE REQUIREMENTS (5) Interfaces: 1.1.1-aw; 1.2.3-aw; 1.2.4-aw; 1.3.1-aw; 1.3.11-aw; 1.3.14-aw; 1.3.15-aw; 1.3.2-aw; 1.3.2-aw; 1.3.9-aw; 2.1.1-aw; 2.1.1-aw; 2.1.1-op; 2.1.2-aw; 2.1.2-op; 2.1.3-aw; 2.1.3-op; 2.1.4-aw; 2.1.4-op; 4.2.1-aw

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Check that the Certificate Holder's Extended Range Operations with Two–Engine Airplanes (ETOPS) Maintenance Programs for "on wing" and "off wing" maintenance for Aircraft Engines, including Leased Engines, includes detailed procedures for the engine condition monitoring (ECM) which includes engine margins and accounts for the effects of additional engine loading demands (e.g., anti–ice, electrical, etc.) which may be required during the single–engine flight phase associated with a diversion. Sources: HBAW 96–06A Paragraph 5.M; ; AC 120–42A; APPENDIX 4. 75, 120, and 180 MIN. ETOPS; MAINTENANCE REQUIREMENTS (5) Interfaces: 1.1.1–aw; 1.2.3–aw; 1.2.4–aw; 1.3.1–aw; 1.3.11–aw; 1.3.11–aw; 1.3.11–aw; 1.3.12–aw; 1.3.2–aw; 1.3.29–aw; 2.1.1–aw; 2.1.1–aw; 2.1.1–aw; 2.1.2–op; 2.1.2–aw; 2.1.3–op; 2.1.4–aw; 2.1.4–op; 4.2.1–aw

SAI SECTION 1 – PROCEDURES ATTRIBUTE –Drop Down Menu

- 1. No procedures, policy, instructions or information specified.
- 2. Procedures or instructions and information do not identify (who, what, when, where, how).
- 3. Procedures, policy or instructions and information do not comply with CFR.
- 4. Procedures, policy or instructions and information do not comply with FAA policy and guidance.
- 5. Procedures, policy or instructions and information do not comply with other documentation (e.g., manufacturer's data, Jeppesen's Charts, etc.).
- 6. Procedures, policy or instructions and information unclear or incomplete.
- 7. Documentation quality (e.g., unreadable or illegible).
- 8. Procedures, policy or instructions and information inconsistent across Certificate Holder manuals (FOM Flight Operations Manual to GMM General Maintenance Manual, etc.).
- 9. Procedures, policy or instructions and information inconsistent across media (e.g., paper, microfiche, electronic).
- 10. Resource requirements incomplete (personnel, facilities, equipment, technical data).
- 11. Other.

SAI SECTION 2 - CONTROLS ATTRIBUTE

Objective: Controls are checks and restraints designed into a process to ensure a desired result. The questions in this section of the data collection tool are designed to assist the inspector in determining if checks and restraints are designed into the process to ensure the desired result is achieved. Controls should be written into the manual system to ensure that the most important manual policies, procedures or instructions and information will be complied with.

Controls may be in the form of "administrative controls" which are secondary or supplemental written procedures. Like written procedures, administrative controls also need to provide answers to the associated who, what, when, where and how type questions. Controls may also be in the form of "engineered controls" such as automated features or mechanical actions or devices (i.e., safety devices, warning devices, etc.).

ias	Tasks		
	To meet this objective, the inspector must accomplish the following tasks:		
1	Review the control questions below.		
2	Review the Certificate Holder's policies, procedures or instructions and inform	nation	
<u> </u>	to gain an understanding of the controls that it has documented.		
QUE	To meet this objective, the inspector must answer the following questions:		
^			
2	Are the following controls built into the Engine Condition Monitoring program:	_	
2.1		□ Yes	
	are adequately trained?	□ No, Explain	
2.2	Is there a control in place to ensure that the data collected by the Engine Condition Monitoring program produces adequate reports to support the program?	□ Yes	
		□ No, Explain	
2.3	Is there a control in place to ensure that the program is designed to prevent	□ Yes	
	internal failure of the engines it controlled?	□ No, Explain	
2.4	Is there a control in place to ensure that corrective action is timely initiated	□ Yes	
	and documented?	□ No, Explain	
2.5	Is there a control in place to ensure that take-off demonstrations are	□ Yes	
	performed and recorded?	□ No, Explain	
2.6	Is there a control in place to ensure that the Engine Condition Monitoring	□ Yes	
	parameters are clearly documented?	□ No, Explain	
2.7	Does the Certificate Holder have a documented method for assessing the	□ Yes	
	impact if any changes made to the controls in the Engine Condition Monitoring program?	□ No, Explain	

SAI SECTION 2 – CONTROLS ATTRIBUTE –Drop Down Menu

- 1. No controls specified.
- 2. Documentation for the controls do not identify (who, what, when, where, how).
- 3. Controls incomplete.
- 4. Controls could be circumvented.
- 5. Controls could be unenforceable.
- 6. Resource requirements incomplete (personnel, facilities, equipment, technical data).
- 7. Other.

SAI SECTION 3 - PROCESS MEASUREMENT ATTRIBUTE

Objective: Process measurements are used by the Certificate Holder to measure and assess its processes to identify and correct problems or potential problems and to make improvements to the processes. The questions in this section of the data collection tool are designed to assist the inspector in determining if the Certificate Holder measures or assesses information to identify, analyze and document potential problems with the process. Process measurements are basically a Certificate Holder's internal evaluation or auditing of the most important policies, procedures or instructions and information associated with an element.

To prevent the duplication of work that would otherwise occur, Process Measurements are most commonly addressed through a combination of auditing features contained in both the Certificate Holder's Safety Program/Internal Evaluation Program (for Operations and Cabin Safety related issues) and the auditing function of the Continuous Analysis &Surveillance System (for Airworthiness or Maintenance/Inspection related issues). The Director of Safety and the Quality Assurance Department often work in conjunction to accomplish this function for the Certificate Holder. This approach simply requires amendment of the Safety Program/Internal Evaluation Program audit forms or checklists and the Continuous Analysis &Surveillance System audit forms or checklists to include the specific process measurements for each element.

Tas	sks	
	To meet this objective, the inspector must accomplish the following tasks:	
1	Review the process measurement questions below.	
2	Review the Certificate Holder's policies, procedures or instructions and inform to gain an understanding of the process measurements that it has documente	
Qu	estions	
	To meet this objective, the inspector must answer the following questions:	
3	Does the Certificate Holder's Engine Condition Monitoring program include the process measurements:	ne following
3.1	Process measurements that would reveal if the personnel working the program were not adequately trained?	☐ Yes ☐ No, Explain
3.2	Process measurements that would reveal if data collected from the Engine Condition Monitoring program did not produce adequate reports to support the program?	□ Yes □ No, Explain
3.3	Process measurements that would reveal if the program was not designed to prevent internal failure of the engines it controlled?	☐ Yes ☐ No, Explain
3.4	Process measurements that would reveal if the Certificate Holder's corrective action was not timely and documented?	☐ Yes ☐ No, Explain
3.5	Process measurements that would reveal if the Certificate Holder's full power take–off demonstration was not performed and recorded?	☐ Yes ☐ No, Explain
3.6	Process measurements that would reveal if the Engine Condition Monitoring parameters were not clearly documented?	☐ Yes ☐ No, Explain
3.7	Does the Certificate Holder document its process measurement methods and results?	☐ Yes ☐ No, Explain
3.8	Does the organization that conducts the process measurements have direct access to the person with responsibility for the Engine Condition Monitoring program?	□ Yes □ No, Explain

SAI SECTION 3 – PROCESS MEASUREMENT ATTRIBUTE –Drop Down Menu

- 1. No process measurements specified.
- 2. Documentation for the process measurements does not identify (who, what, when, where, how).
- 3. Inability to identify negative findings.
- 4. No provisions for implementing corrective actions.
- 5. Ineffective follow-up to determine effectiveness of corrective actions.
- 6. Resources requirements (personnel, facilities, equipment, technical data).
- 7. Other.

SAI SECTION 4 - INTERFACES ATTRIBUTE

Objective: Interfaces are used by the Certificate Holder to identify and manage the interactions between processes. The questions in this section of the data collection tool are designed to assist the inspector in determining whether or not interactions between the procedures, policies or instructions and information associated with other independent processes within the Certificate Holder's organization are documented. Written procedures, policies or instructions and information that are interrelated and located in different manuals within the Certificate Holder's manual system need to be consistent and complement each other. For the interfaces to be effectively managed, it is not only important to identify what the interfaces are, but it is imperative to document the specific location of the interfaces within the Certificate Holder's manual system.

Tasks To meet this objective, the inspector must accomplish the following tasks: Review the interfaces associated with the Engine Condition Monitoring that have been identified along with the individual guestions in the Procedures Section (1) of this data collection tool. Review the Certificate Holder's policies, procedures, instructions and information to gain an understanding of the interfaces that it has documented. **Questions** To meet this objective, the inspector will answer the following questions: NOTE: ALL EXPLANATIONS IN THE DROP DOWN MENU FOR "NO" ANSWERS MUST INCLUDE THE INDIVIDUAL QUESTION NUMBER FROM THE PROCEDURES SECTION (1) OF THIS DATA COLLECTION TOOL AND THE ELEMENT NUMBER(S) OF THE DISCREPANT INTERFACE(S) THAT WERE NOT ADDRESSED. Does the Certificate Holder's manual: 4.1 Properly address the interfaces that are identified along with the ☐ Yes individual questions in the Procedures Section (1)? No, Explain 4.2 Document a method for assessing the impact of any changes to the □ Yes associated interfaces within the Engine Condition Monitoring program? □ No, Explain

4.3 List additional interfaces identified during the accomplishment of this SAI.

SAI SECTION 4 – INTERFACES ATTRIBUTE –Drop Down Menu

- 1. No interfaces specified.
- 2. The following interfaces not identified within the Certificate Holder's manual system:
- 3. Interfaces listed are inaccurate.
- 4. Specific location of interfaces not identified within the manual system.
- 5. Other

SAI SECTION 5 - MANAGEMENT RESPONSIBILITY & AUTHORITY ATTRIBUTE

Objective: The questions in this section of the data collection tool address the responsibility and authority of the process. They are designed to assist the inspector in determining if there is a clearly identifiable, qualified and knowledgeable person who is responsible for the process, is answerable for the quality of the process and has the authority to establish and modify the process. (The person with the authority may or may not be the person with the responsibility.)

	werable for the quality of the process and has the authority to establish and m cess. (The person with the authority may or may not be the person with the re	•
Tas		1 7 /
	To meet this objective, the inspector must accomplish the following tasks:	
1	Identify the person who has overall responsibility for the Engine Condition Mprogram.	onitoring
2	Identify the person who has overall authority for the Engine Condition Monito program.	oring
3	Review the duties and responsibilities of the person(s), documented in the C Holder's manual.	ertificate
4	Review the appropriate organizational chart.	
Que	estions	
	To meet this objective, the inspector must answer the following questions:	
5.	Are the following aspects of the Management Responsibility and Authority At addressed in the Engine Condition Monitoring program:	tributes
5.1	Does the Certificate Holder's manual clearly identify who is responsible for the quality of the Engine Condition Monitoring program?	☐ Yes ☐ No, Explain Name/Title:
5.2	Does the Certificate Holder's manual clearly identify who has authority to establish and modify the policies, procedures, instructions and information for the Engine Condition Monitoring program?	☐ Yes ☐ No, Explain Name/Title:
5.3	Does the Certificate Holder's manual include the duties and responsibilities of those who manage the work required by the Engine Condition Monitoring program? SRRs: 121.135(b)(2)	☐ Yes ☐ No, Explain
5.4	Does the Certificate Holder's manual include instructions and information for those who manage the work required by the Engine Condition Monitoring program? SRRs: 121.135(a)(1)	☐ Yes ☐ No, Explain
5.5	Does the Certificate Holder's manual clearly and completely document the authority for this position?	☐ Yes ☐ No, Explain
5.6	Does the Certificate Holder's manual clearly and completely document their qualification standards for the person having responsibility for the Engine Condition Monitoring program?	☐ Yes ☐ No, Explain
5.7	Does the Certificate Holder's manual clearly and completely document their qualification standards for the person having authority to establish and modify the Certificate Holder's policies, procedures, instructions and information for the Engine Condition Monitoring program?	☐ Yes ☐ No, Explain

5.8	Does the Certificate Holder's manual clearly and completely	□ Yes
	document the procedures for delegation of authority for the Engine	□ No, Explain
	Condition Monitoring program?	•

4. Other.

SAI SECTION 5 - MANAGEMENT RESPONSIBILITY & AUTHORITY ATTRIBUTE -Drop Down Menu 1. Not documented. 2. Documentation unclear. 3. Documentation incomplete.